

Installation Instructions for Northern Rhino Cabs

Step 1: **Install rear slider.**

Remove inner ring on rear window and apply $\frac{1}{8} \times \frac{1}{2}$ Butyl¹ on lip of slider ring to seal, then replace inner ring.

Tighten screws. Start with four corners, align, then tighten.

Step 2: **Install wind deflector and** **windshield**

Install bottom windshield clamps. Use windshield deflector to align with bottom hole for approximate position. Drill hole in lower windshield bar $\frac{1}{2}$ " from the end. Use $\frac{1}{32}$ drill bit. Install 2" bolts with one washer on either side (do not tighten) on both sides of the windshield.



1 Purchase Butel at any Glass store

Step 3:

When installing roof use a 1" spacer on top of roll bar for convenience in alignment (do not forget to remove).



Step 4:

Use c-clamps to temporarily attach windshield to roof.



Step 5:

Use c-clamps to temporarily attach the side pieces to roof.

Step 6:

Align side pieces on roll cage so the holes are in the center of the roll bar.

Use self tapping screws to temporarily fasten side pieces to roof.



Step 7:

Align rear window with roof, use self tapping screws to temporarily hold in place.

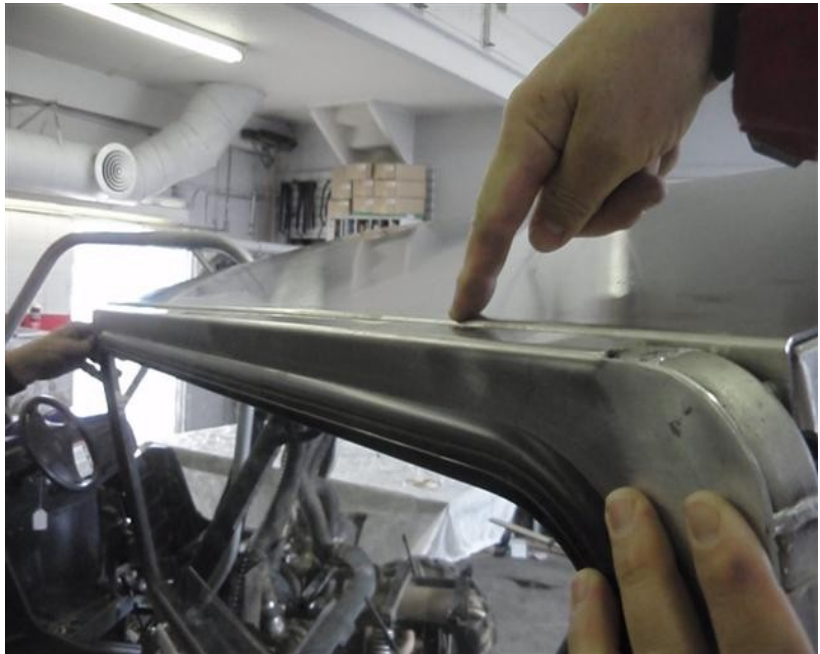
***Note**

The rear window section fits under the lip of the roof section



Step 8:

Once the roof is in place, re-align windshield, replace c-clamps, and tighten windshield bolts. Be sure to align the windshield top to bottom and side to side.



Step 9:

Once the roof, windshield, side panels, and rear window are aligned and temporarily held in place, begin to drill holes in roll bars for rivets. Remove self tapping screws as you go along riveting the pieces in place.



Step 10:

Remove retainer from rubber strap.
Attach to windshield with rivets. Be sure to align with lip for convenience.



Step 11:

Replace rubber strap to acquire tension, then rivet in place.



Step 12:

Robber stoppers can either be mounted on the hood or the windshield.

To mount on the hood, fold windshield down and position where you want to mount the stoppers and screw into place.



*Note

If your Rhino has a hood mount rack, you must remove the top bar near the windshield, to allow the windshield to fold down.